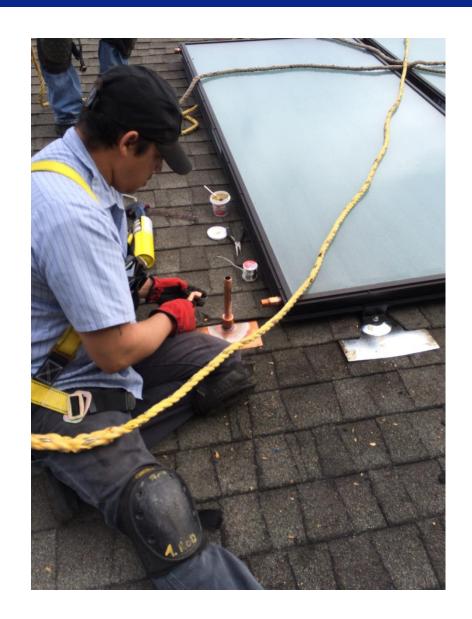
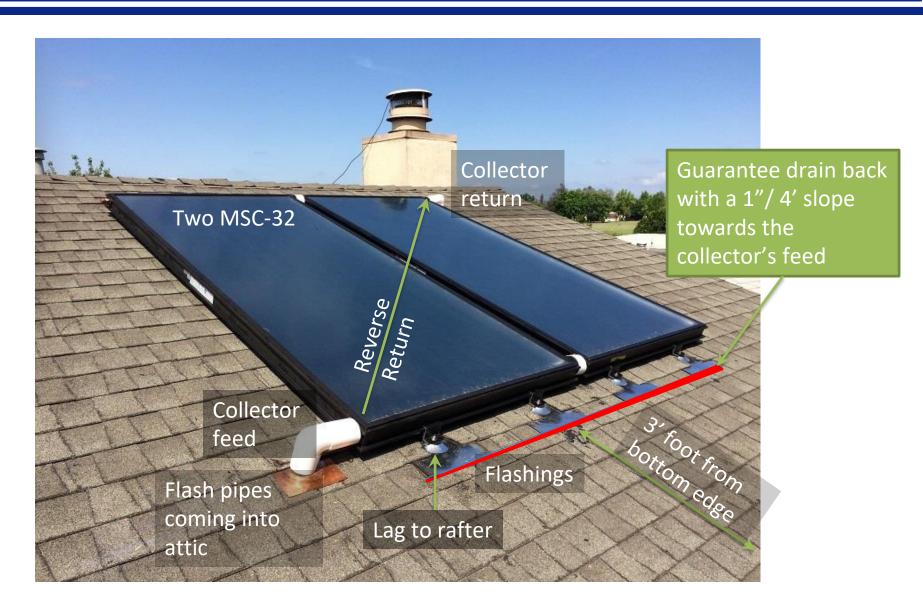


Installation Overview

- Mounting the collectors on the roof
- Running the pipes in the attic
- Installing the system manifold
- Installing the tank
- Setting the controller

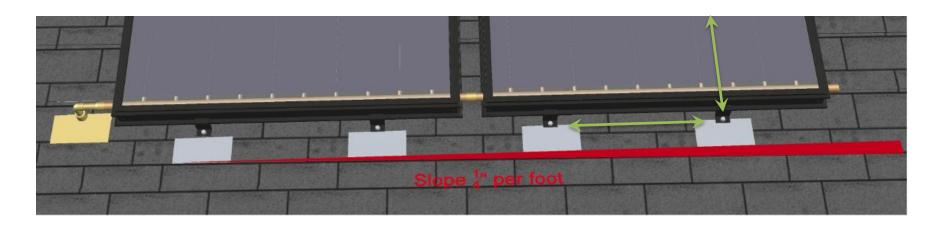








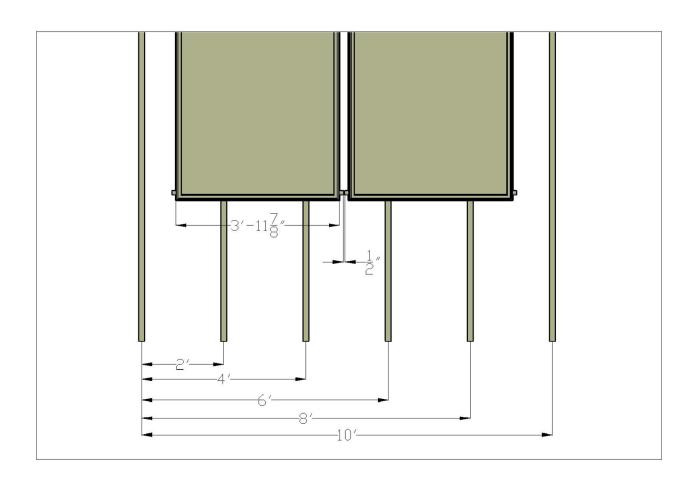
Measure the position of the mounts with the 1/4 slope Run a chalk line



- Mounts should be separated by 24"
- Center line distance between mount lag screws across the collector:
 - o MSC-20: 63 ¾"
 - o MSC-32: 99 ¾"



Find the rafters







Hoisting Options

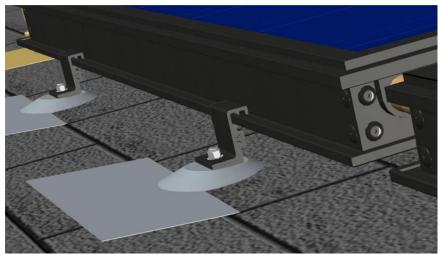


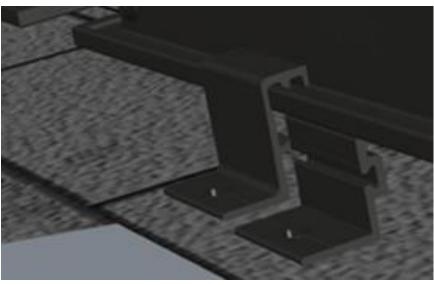


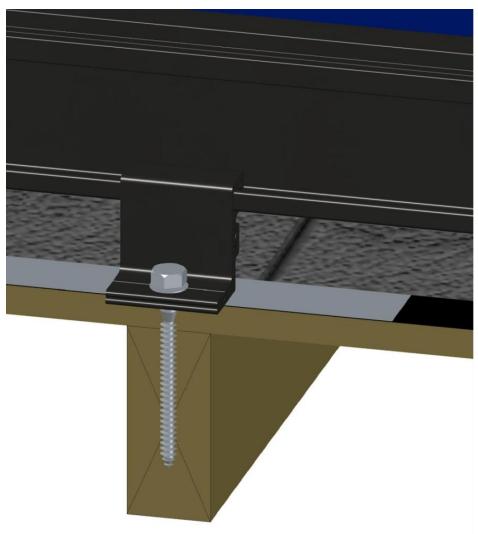


MS Collector Flush Mount

Drill, Place flashing and Attach Mounting Clip to Rafter with Lag Screw



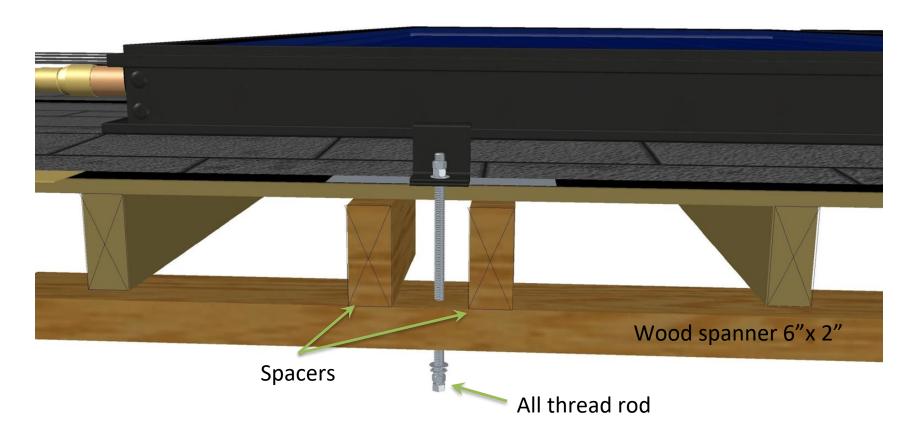






Alternative mounting strategy

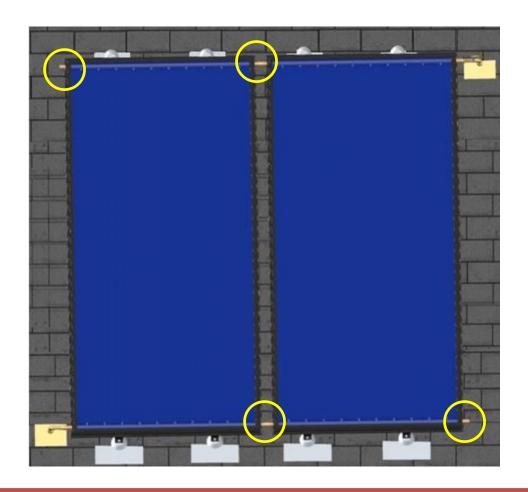
Spanner mounting an alternative to Lag Bolting





Plumbing the collectors on the roof

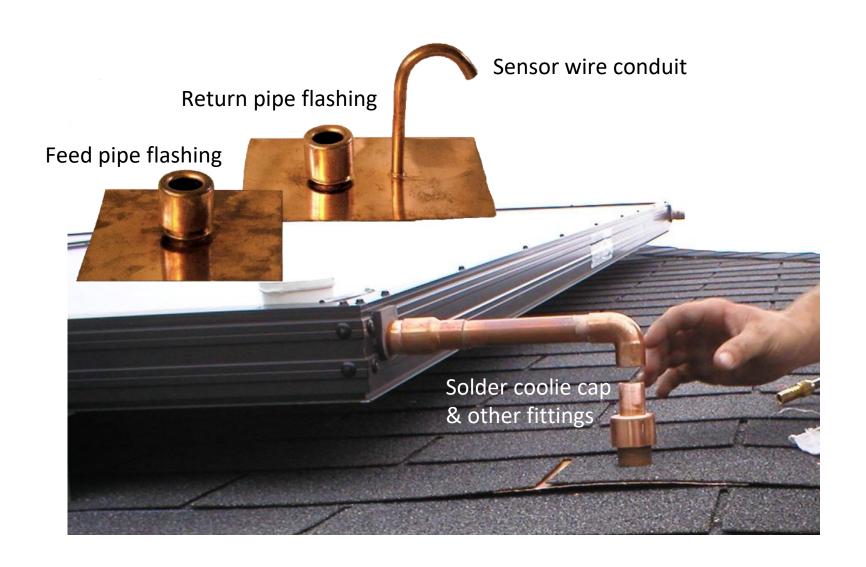
Solder the unions and caps, couple collectors top and bottom



WARNING: USE TWO WRENCHES DO NOT TORQUE THE HEADERS!!!

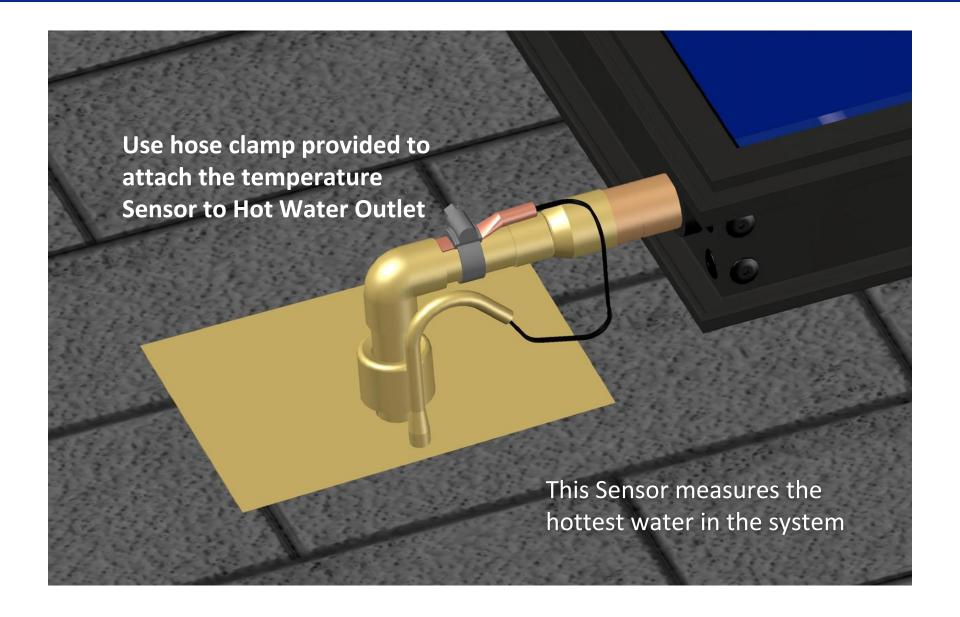


Roof pipe flashing

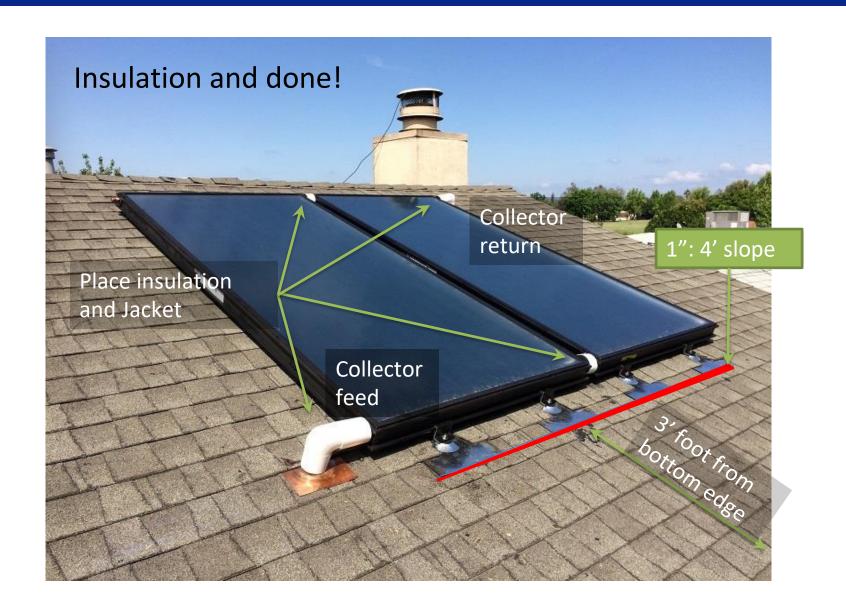




Collector Sensor Mounting









Running the pipes in the attic

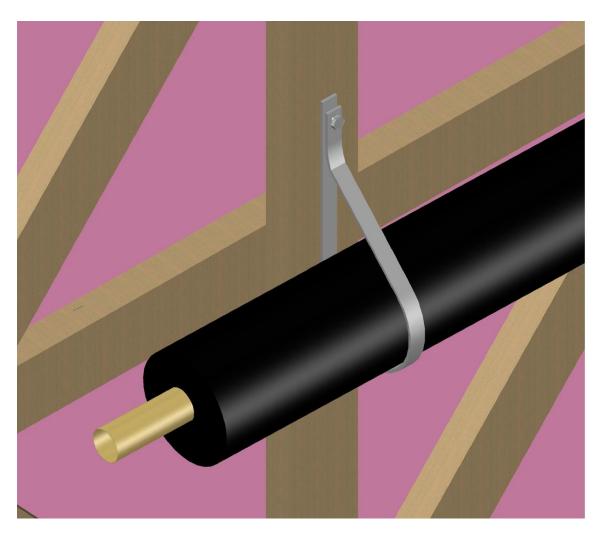
Slope Attic Pipe 1": 4' downwards, away from the collector toward the drainback tank





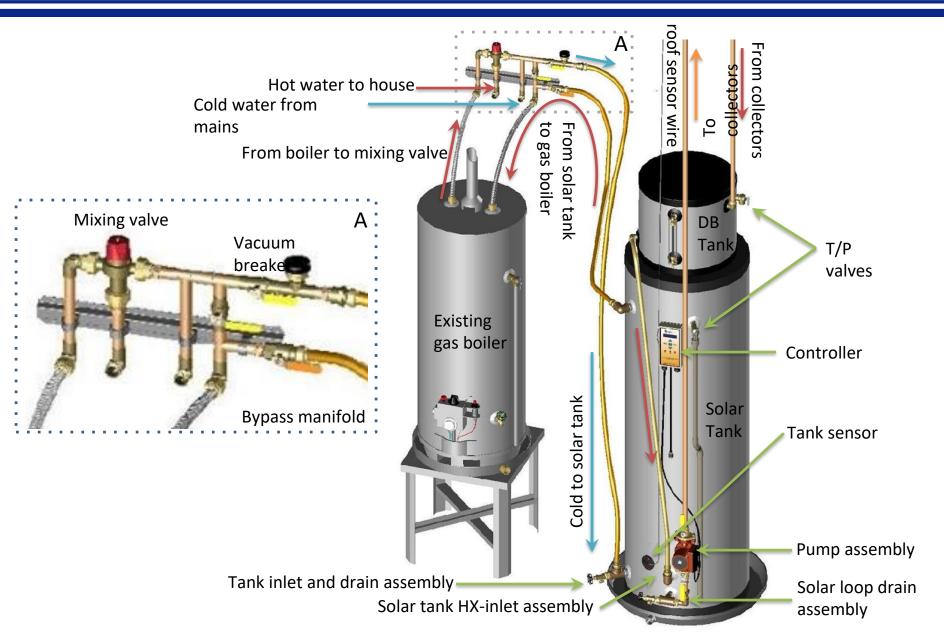
Running the pipes in the attic

- Attach copper tubing to framework using piping straps
- Be careful not to crush the insulation



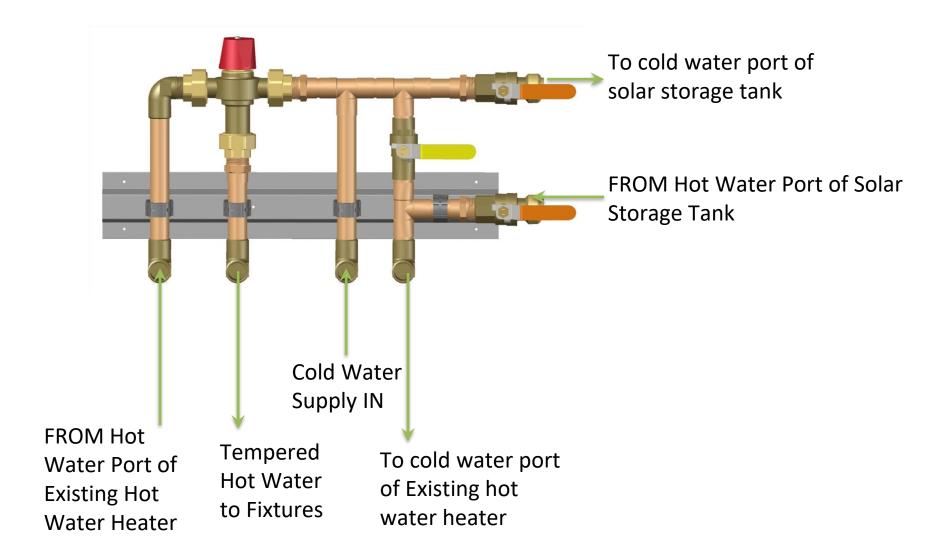


Installing the manifold and tank





Installing the system manifold



Note: Valves shown in Pre-Feed Configuration

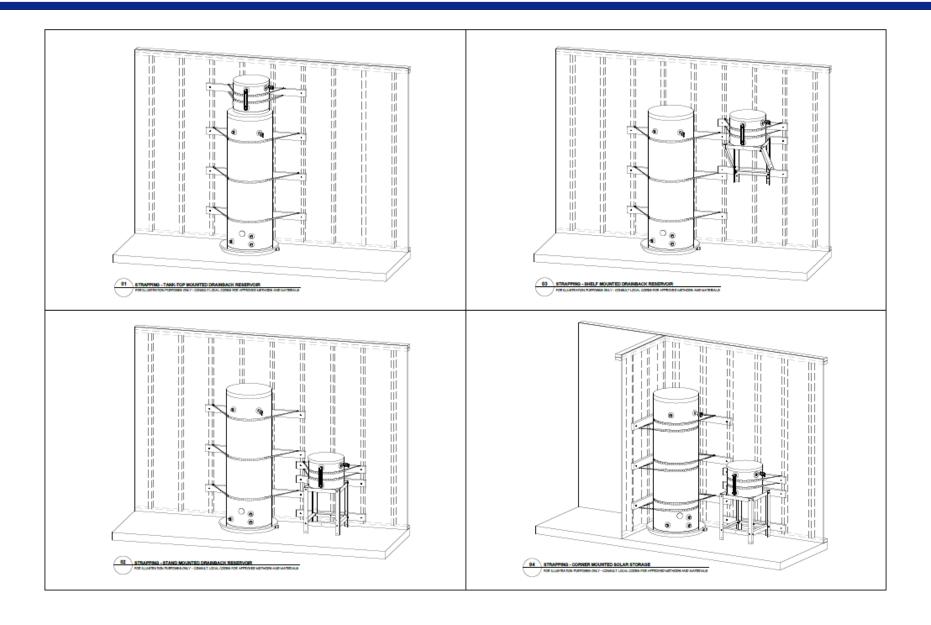


Installing the system manifold





Installing the tank 5 steps





Installing the tank 5 steps

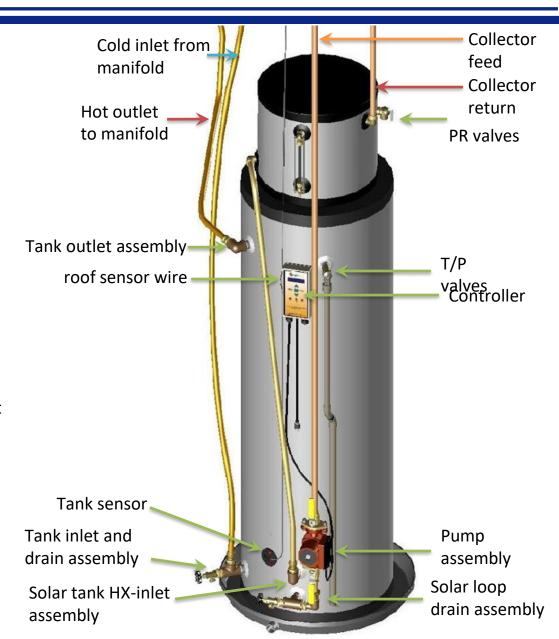
- 1. Position tank on tank tray
- 2. Position DB-Tank (On top, side or wall)
- 3. Connect the assemblies and valves
 - "Inlet and drain assembly"
 - 2. "Solar tank HX-inlet assembly"
 - "Solar loop drain assembly"
 - 4. "Pump assembly"
 - 5. "Tank outlet assembly"
 - 6. Install the T/P and PR valves

4. Plumb 5 pipes:

- 1. Tank out to manifold hot inlet
- Manifold cold outlet to tank inlet
- 3. DB-tank inlet to collector return
- Pump assembly outlet to collector feed
- DB-tank outlet to Solar tank HX-inlet

5. Install controller

- 1. Mount controller on tank fixture
- 2. Connect roof sensor wire
- 3. Check tank and sensor and connect wire
- 4. Connect to the power supply
- 5. Check controller settings





Just a Reminder...



T&P (Temperature and Pressure Relief) Valve **on Tank**



PRV (Pressure Relief Valve) on Solar Loop



Use the SharkBite plastic insert only with PEX tubing

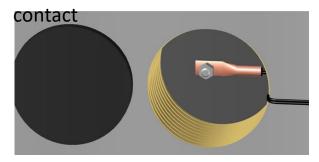


For **copper tubing remove** plastic insert

Properly insert SharkBite

Pipe Size	Insertion Depth
1/4"	0.813"
3/8"	0.875"
1/2"	0.938"
5/8"	1.125"
3/4"	1.125"
1"	1.313"

Check tank sensor for good



Remember your pipe tape



Soldered connections should be made with 95/5 solder Do not use aggressive water



Eagle Sun Controller

- LCD Display
- Turns pumps on and off based on preset temperature differential
- Can vary the speed of the pump
- Drainback Setting
- Vacation Mode Setting
- 4 Temperature Sensor Ports
- Upper Limit Control



DTC-ES-1C Eagle Sun Control and BTU Meter w/2 Sensors



Eagle Sun Controller Settings

Collector Temperature Displayed

Storage Temperature Displayed





Eagle Sun Controller Settings

Control Modes:

OFF – system off

ON – pump comes on at full speed

AUTO – controller regulates pump according to settings





Eagle Sun Controller Settings

AUX 1 and AUX 2

Will display temperatures of gauges installed in auxiliary 1 and 2 ports





Eagle Sun Controller Settings

BTU Display

Displays Calculated BTU Readings





Eagle Sun Controller Settings

Holiday Feature

OFF, 100 and 150°F

Allows for continued pump operation above the storage high limit temperature, until the feature setting is reached.

Recommended setting is the temperature setup temperature of the backup electric heat.

Setting is accessed by pressing the MENU button (■) three times







Eagle Sun Controller Settings

Compares the temperature at the solar collector outlet (hot temperature) with the temperature at the bottom of the storage tank (cold temperature)

Turns the pump on when this temperature difference is higher than the setting





Eagle Sun Controller Settings

Compares the temperature at the solar collector outlet (hot temperature) with the temperature at the bottom of the storage tank (cold temperature)

Pump will not turn on until this the system experiences this temperature difference

setting is adjustable from 2°F to 8°F. (Default is 2°F)





Eagle Sun Controller Settings

When the temperature of the storage tank reaches this limit, the pump turns off

110°F to 200°F (Default is 150° F)





Eagle Sun Controller Settings

Minimum temperature required at the collector in order for the pump to turn on

OFF, 50°F to 70°F (Default is 50° F)





Eagle Sun Controller Settings

Minimum operational speed of the pump

Calculated as a percentage of full speed

20% to 50%. (Default is 30%)





Eagle Sun Controller Settings

Minimum time that the pump must remain off before turning back on

Prevents short cycling of the pump (i.e., on a cloudy day)

3 to 10 minutes. (Default is 5 min)





Eagle Sun Controller Settings

Flow sensor setting (VFS 1-20, VFS 2-40, VFS 5-100, VFS 10-200 and VFS 20-400) enables the AUX1

sensor terminal to accept temperature input from the flow sensor and enables BTU calculation.

Alternatively, the Flow Sensor

setting will allow for manual adjustments between 0.0 and 106.0 gpm (in 0.1 increments). The installer must measure the actual

flow rate by using an ultrasonic flow meter, or similar equipment, before manually setting the control.

(Default is 0.00 GPM – no

BTU calculation)





Eagle Sun Controller Settings

Yes – for Drainback

No – for all other systems





Operation and Maintenance

Routine Maintenance

4 x year: 2 x year:

Visibly **inspect** the **collector** glazing:

Clean with a hose if necessary.

2 x year: As needed:

Check water level in sight glass.

System off – water should come within 1" of top of sight glass.

Treat exterior pipe **insulation** with **Exterior UV inhibitor paint**.

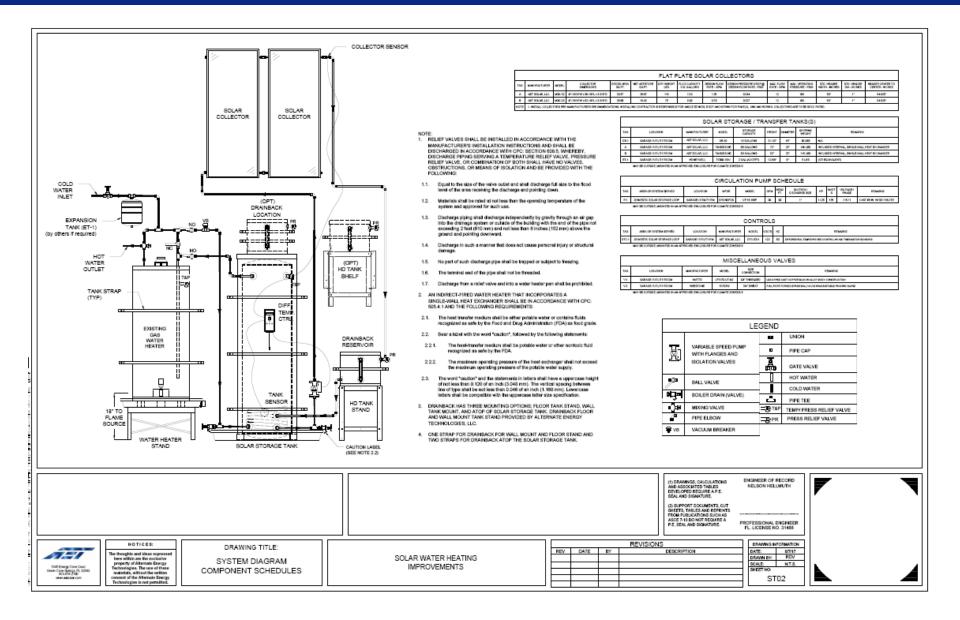
Flush Solar Storage Tank.

REPAIR KITS ARE AVAILABLE!

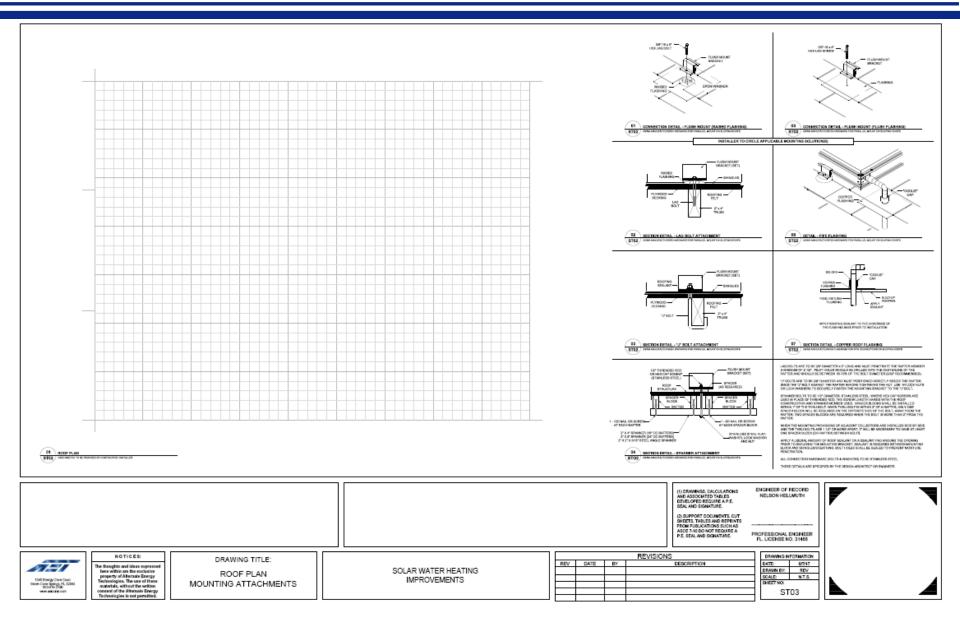


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SOLAR DOMESTIC WATER HEATING STANDARD PLAN STRUCTURAL CRITERIA FOR RESIDENTIAL FLUSH-MOUNTED SOLAR ARRAYS Figure 1. Roof Visual Structural Review GENERAL REQUIREMENTS (Contractor's Site Audit) of Existing Conditions A. System size is 30 kWth (462 square feet of collector) or less DYDN Ridge sag in inches not to exceed A. Visual Review/Contractor's Site Audit of Existing Conditions: B. The splar array is roof-mounted on one- or two-family dwelling or accessory structure DYDN ridge length in feet divided by 20. 1) is the roof a single roof without a reroof overlay? C. The solar collector arrays will not exceed the maximum lenal building beints DYDN 2) Does the roof structure appear structurally sound, without signs of alterations or significant D. Solar collectors are certified by an accredited listing agency DYDN structural deterioration or sagging, as illustrated in Figure 17. B. Roof Structure Date: E. Solar domestic water heating system is certified by an accredited listing agency $\square \ Y \ \square \ N$ 1) Measured roof slope (e.g. 6:12): DYDN F. Permit application is completed and attached 2) Measured rafter spacing (center-to-center): inch G. System schematic is included DYDN 3) Type of roof framing (rafter or manufactured truss); Rafter / Truss Holes allowed only in middle third of rafter H. List of major components to match system schematic DYDN depth, D, and no larger than D/4 in diameter 2. SOLAR ARRAY CHECKS 1. Heat transfer fluid is either water or a nontoxic fluid DYDN Minimum specing between holes at least D. A. Flush-mounted Solar Array: Rafter sag in inches not PLUMBING REQUIREMENTS 1) is the plane of the modules (panels) parallel to the plane of the roof? Y / N2) Is there a 2" to 10" gap between underside of module and the roof surface? in feet divided by 20. DYDN A. Adequate extreme temperature protection is provided 3) Modules do not overhang any roof edges (ridges, hips, gable ends, eaves)? Y/N STRUCTURAL REQUIREMENTS B. Do the modules plus support components weigh no more than: Verify that no diagonal or vertical roof Notches deeper than 1/4" 4 psf for photovoltaic arrays or 5 psf for solar thermal arrays? (collectors are 3.8 psf wet) truss members are cut or notched NOT allowed along top or A. A completed Structural Criteria and supporting documentation is attached (as required). DYDN C. Does the array cover no more than half of the total roof area (all roof planes)? Y/N bottom edge of rafter Where rafters are visible from attic &for D. Are solar support component manufacturer's project-specific completed worksheets, tables underside of roof, visually review refters "Birds mouth" notches at end of rafter OK with relevant cells circled, or web-based calculator results attached? These criteria are intended for streamlined solar permitting process. to verify that no significant structural E. Is a roof plan of the module and anchor layout attached? (see Figure 2) 1. If any items are checked NO, revise design to fit within Eligibility Checklist, otherwise permit application decay or un-repaired fire damage exists. F. Downward Load Check (Anchor Layout Check): mey go through standard process. " fb-in Proposed anchor horizontal spacing: The site auditor should verify the following. 2) Horizontal anchor spacing per Table 1: " ff-in No visually apparent disallowed rafter holes, notches and truss modifications as shown above. 3) Is proposed anchor horizontal spacing equal to or less than Table 1 seasing? 2. No visually apparent structural decay or unrepaired fire damage. NOTES/COMMENTS: G. Wind Uplift Check (Anchor Fastener Check): 3. Roof sag, measured in inches, is not more than the rafter or ridge beam length in feet divided by 20. 1) Anchor fastener data (see Sheet ST02 - 02, 03, or 05: Rafters that fall the above criteria should not be used to support solar arrays unless they are first strengthened. a. Diameter of lag screw, hanger bolt or self-drilling screw: b. Embedment depth of rafter c. Number of screws per enchor (typically one): d. Are 5/16" diameter lag screws with 2.5" embedment into the rafter (min) used, OR does the anchor fastener meet the manufacturer's guidelines? Figure 2. Sample Solar Collector Array and Anchor Layout Diagram (Roof plan) Collector layout Anchor layout A. All items above are checked YES. No additional calculations are required. Ridge -Existing rafter layout B. One or more items are checked NO. Attach project-specific drawings and calculations stamped and signed by a California-licensed civil or structural engineer. Job Address: Contractor/installer License # & Class: Date: Phone #: -Gable end Optional Additional Rafter Span Check Criteria [At option of CBO, insert rows (4) to (7) below into table above after row 1.B.(3)] 1. ROOF CHECKS B. Roof Structure Data: Measured rafter size (e.g. 1½ x 3½, not 2x4); 5) Measured rafter horizontal span: "fil-in 6) Horizontal rafter span per Table 2: " fil-in 7) is measured horizontal rafter span less than Table 2 span (see next page)? Anchor horizontal spacing Bottom eave ENGINEER OF RECORD AND ASSOCIATED TABLES DEVELOPED REQUIRE A P.E. SEAL AND SIGNATURE. (2) SUPPORT DOCUMENTS, OUT FROM PUBLICATIONS SUCH AS ASCE 7-10 DO NOT REQUIRE A P.E. SEAL AND SIGNATURE. PROFESSIONAL ENGINEER FL. LICENSE NO. 31488 REVISIONS DRAWING INFORMATION DRAWING TITLE: DESCRIPTION REV DATE BY DATE: 6/7/17 The thoughts and ideas expresses SOLAR WATER HEATING DRAWN DY: RDV STRUCTURAL CRITERIA property of Alternate Energy fechnologies. The use of these NTS. 1345 Energy Cove Court let Cove Springs, PL 3295 803,016,7100 IMPROVEMENTS AND REVIEW executed the Attenue Energy ST04



Table 1. Maximum Horizontal Anchor Spacing								
Roof Slope Rafter Spacing								
Moore	siope	16° o.c.	24" o.c.	32" o.c.				
	Solar Thormal Arrays (5 psf max)							
Flat to 6:12	0° to 26°	4'-0"	4'-0"	5'-4"				
7:12 to 13:12	27° to 45°	11-4"	2'-0"	2'-8"				
13:12 to 24:12	46° to 63°	Calc. Reg'd	Calc. Reg/d	Calc. Reg'd				

Solar support component manufacturer's guidelines may be mitted upon to ensure the array above the roof is proporty designed, but manufacturer's guidelines splaced yor NTO Thock to ensure that the roof list of can support the concentrated hade from the solar array. Table 1 assumes that the roof compiled with the building code is effect at the time of construction, and places Arrado on enchar horizontal specing to ensure that a roof attracture is not contributed under either downward loads or wind up\(\text{MIR} \) Rode 4 below lists the besic assumptions upon which this fable to be assed.

Table 1 Notes

- Anchors are also known as "stand-offs," "feet," "mounts" or "points of attachment." Horizontal anchor spacing is also known as "cross-slope" or "east-west" anchor spacing (see Figure 2).
- If anchors are staggered from row-to-row going up the roof, the anchor specing may be twice that shown above, but no greater than 6'-0".
- For manufactured plated wood trusses at slopes of flat to 8:12, the horizontal anchor spacing shall not exceed 4'-0" and anchors in adjacent rows shall be staggered.
- 4. This table is based on the following assumptions:
 - . The roof structure conformed to building code requirements at the time it was built.
 - . The attached list of criteria is met.
 - . Mean roof height is not greater than 40 feet.
 - . Roof sheathing is at least 7/16" thick oriented strand board or plywood. 1x skip sheathing is acceptable.
 - If the dwalling is in Wind Exposure B (typical urban, suburban or wooded areas farther than 500 yards from large open fields), no more than one of the following conditions apply:
 - The dwelling is located in a Special Wind Region with design wind speed between 115 and 130 mph per ASCE 7-10.
 - The dwelling is located on the top half of a tall hill, provided average slope is less than 15%.
 - If the dwelling is in Wind Exposure C (within 500 yards of large open fields or grasslands), all of the following conditions apply.
 - Design wind speed is 110 mph or less (not in a Special Wind Region).
 - The dwelling is not located on the top half of a tall hill.
 - The solar array displaces roof live loads (temporary construction loads) that the roof was originally designed to carry.
 - · The Structural Technical Appendix provides additional information about analysis assumptions.

	Table 2. Roof Rafter Maximum Horizontal Span (feet-inches)1									
Assumed Vintage	Nominal Size			Non-Tile Roo	P	Tile Roof ^a				
		Actual Size		Rafter Spacing						
vinage		020	16" o.c.	24° o.c.	32° o.c.	16" o.c.	24° o.c.	32" o.c.		
	2x4	1%" x 3%"	9'-10"	8'-0"	6'-6"	8'-6"	6'-11"	5'-6"		
Post-1980	2x6	1%" x 5%"	14'-4"	11'-9"	9'-6"	12'-5"	10'-2"	81-0"		
	2×8	1%"×7%"	18'-2"	14'-10"	12'-0"	15'-9"	12'-10"	10'-3"		
	2x4	1%" x 3%"	11'-3"	9'-9"	7'-9"	10'-3"	8.6	6'-9"		
Pre-1960	2x6	1%" x 5%"	17'-0"	14'-0"	11'-3"	14'-9"	12'-0"	9'-9"		
	2×8	1%" x 7%"	22'-3"	18'-0"	14'-6"	19'-0"	15'-6"	12'-6"		

Note to contractor; highlight vintage and size as applicable.

Beyond a visual review by the contractor checking for unusual segging or deterioration, some GBOs may want auditional sequence that the not disturber complies with structural building code requirements. Table 2 is an optional lable some CBOs may elect to use to provide activitional assumence by requiring a check of existing roof rather apara, and supports optional criteria 1.6.5 and 1.6.5. For post-1860 construction, these span tables match the rather apart lables are distorted to 2013 California building and Pissateriatel codes. For per-1860 constructions, the rather apart lables are based on structural existantions with number sizes and wood spocks and grade appropriate for older construction. Rote 5 below last the basis assumptions upon which this table is based.

Table 2 Notes:

- 1. See Figure 4 for definition of roof rafter maximum horizontal apan.
- "Non-tile Roof" = asphalt shingle, wood shingle and wood shake, with an assumed roof assembly weight of 10 per.
- 3. "Tile Roof" = day file or cement file, with an assumed roof assembly weight of 20 psf
- Unaftered manufactured plated-wood trusses may be assumed to be code compliant and meet intent of Table 2.
- This table is based on the following assumptions:
 - · Span/deflection ratio is equal to or greater than 180.
 - For post-1950 construction, wood species and grade is Douglas Fir-Larch No. 2.
 - For pre-1980 construction, wood species and grade is Douglas Fir-Larch No. 1.
 - Other wood species and/or grade are also acceptable if allowable bending stress is equal or greater to that listed.

Figure 3. Typical Anchor with Lag Screw Attachment

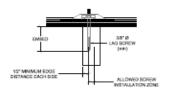
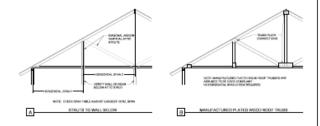
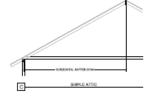


	Table 3. Minimum Distance to Ridge "X" from Center of Collector Mount									
Roof Angle	Roof Pitch	Distance to Ridge, "X"	Roof Angle	Roof Pitch	Distance to Ridge, "X"	Roof Angle	Roof Pitch	Distance to Ridge, "X"		
1	0.2:12	21'-8"	11	2.3:12	1'-10"	21	4.6:12	0'-11"		
2	0.4:12	10'-9"	12	2.6:12	1'-8"	22	4.8:12	0'-10"		
3	0.6:12	7'-2"	13	2.8:12	1'-8"	23	5.1:12	0'-9"		
4	0.8:12	5'-4"	14	3.0:12	1'-5"	24	5.3:12	0'-9"		
5	1.0:12	4'-3"	15	3.2:12	1'-4"	25	5.6:12	0'-8"		
6	1.3:12	3'-8*	16	3.4:12	1'-3"	26	5.9:12	0'-8"		
7	1.5:12	31-0*	17	3.7:12	1'-2"	27	6.1:12	0'-8"		
8	1.7:12	2'-7"	18	3.9:12	1'-1"	28	6.4:12	0'-7"		
9	1.9:12	2'-4"	19	4.1:12	1'-0"	29	6.7:12	0'-7"		
10	2.1:12	2'-1"	20	4.4:12	0'-11"					

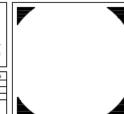
Figure 4. Definition of Rafter Horizontal Span







(1) DRAWINGS, CALCULATIONS AND ASSOCIATED TABLES DEVELOPED REQUIRE A P.E. SEAL AND SIGNATURE.	ENGINEER OF RECORD NELSON HELLMUTH
(2) SUPPORT DOCUMENTS, OUT SHEETS, TABLES AND REPRINTS FROM PUBLICATIONS SUCH AS ASCE 7-10 DO NOT REQUIRE A P.E. SEAL AND SIGNATURE.	PROFESSIONAL ENGINEER FL. LICENSE NO. 31488





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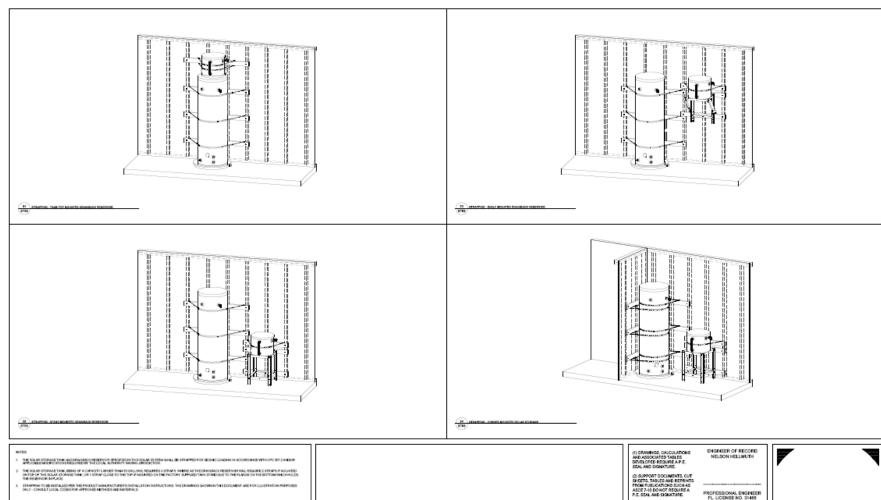
ANCHOR LAYOUT DIAGRAM

SOLAR WATER HEATING IMPROVEMENTS

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